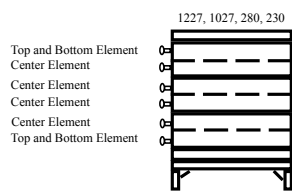
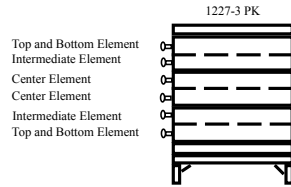
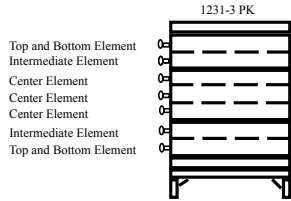


PARTS

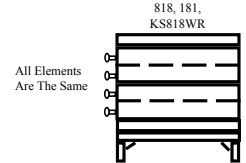
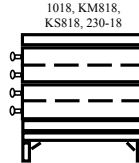
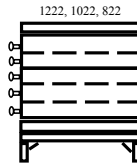
prices effective January 15, 2025



SKUTT KILNS PARTS PRICE LIST



ELEMENT LOCATION



Elements

| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM* Part # | APM* Price |
|---------------------|-------|-------|--------------|-------------|-----------------|----------------|-------------|------------|
| KMT/KM1627-3" PK | 240 | 3 | Top/ Bottom | 4 | 0409 | \$61.00 | 1692 | \$150.00 |
| | | | Intermediate | 4 | 0410 | \$61.00 | 1693 | \$150.00 |
| | | | Center | 4 | 0411 | \$61.00 | 1694 | \$150.00 |
| | 208 | 3 | Top/ Bottom | 4 | 0406 | \$61.00 | 1695 | \$150.00 |
| | | | Intermediate | 4 | 0407 | \$61.00 | 1696 | \$150.00 |
| | | | Center | 4 | 0408 | \$61.00 | 1697 | \$150.00 |
| KMT/KM1627-3" PK-LF | 240 | 1/3 | Top/ Bottom | 4 | 2540 | \$61.00 | 1698 | \$150.00 |
| | | | Intermediate | 4 | 2541 | \$61.00 | 1699 | \$150.00 |
| | | | Center | 4 | 2542 | \$61.00 | 1700 | \$150.00 |
| | 208 | 1/3 | Top/ Bottom | 4 | 2543 | \$61.00 | 1661 | \$150.00 |
| | | | Intermediate | 4 | 2544 | \$61.00 | 1662 | \$150.00 |
| | | | Center | 4 | 2545 | \$61.00 | 1663 | \$150.00 |
| KMT/KM1231-3" PK | 240 | 1 | Top/ Bottom | 2 | 1429 | \$69.00 | 1664 | \$170.00 |
| | | | Intermediate | 2 | 1430 | \$69.00 | 1665 | \$170.00 |
| | | | Center | 3 | 1431 | \$69.00 | 1666 | \$170.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1432 | \$69.00 | 1667 | \$170.00 |
| | | | Intermediate | 2 | 1433 | \$69.00 | 1669 | \$170.00 |
| | | | Center | 3 | 1434 | \$69.00 | 1668 | \$170.00 |
| | 240 | 3 | Top/ Bottom | 2 | 1435 | \$69.00 | 1664 | \$170.00 |
| | | | Intermediate | 2 | 1436 | \$69.00 | 1665 | \$170.00 |
| | | | Center | 3 | 1437 | \$69.00 | 1666 | \$170.00 |
| | 208 | 3 | Top/ Bottom | 2 | 1438 | \$69.00 | 1667 | \$170.00 |
| | | | Intermediate | 2 | 1439 | \$69.00 | 1669 | \$170.00 |
| | | | Center | 3 | 1440 | \$69.00 | 1668 | \$170.00 |

Elements

| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM ** Part # | APM ** Price | |
|-----------------------------------|-------|-------|--------------|-------------|-----------------|----------------|---------------|--------------|----------|
| KMT/KM1227-3" PK | 240 | 1 | Top/ Bottom | 2 | 1441 | \$69.00 | 1640 | \$170.00 | |
| | | | Intermediate | 2 | 1442 | \$69.00 | 1641 | \$170.00 | |
| | | | Center | 2 | 1443 | \$69.00 | 1642 | \$170.00 | |
| | 208 | 1 | Top/ Bottom | 2 | 1548 | \$69.00 | 1658 | \$170.00 | |
| | | | Intermediate | 2 | 1549 | \$69.00 | 1659 | \$170.00 | |
| | | | Center | 2 | 1550 | \$69.00 | 1660 | \$170.00 | |
| | 240 | 3 | Top/ Bottom | 2 | 1444 | \$69.00 | 1640 | \$170.00 | |
| | | | Intermediate | 2 | 1445 | \$69.00 | 1641 | \$170.00 | |
| | | | Center | 2 | 1446 | \$69.00 | 1642 | \$170.00 | |
| | 208 | 3 | Top/ Bottom | 2 | 1447 | \$69.00 | 1658 | \$170.00 | |
| | | | Intermediate | 2 | 1448 | \$69.00 | 1659 | \$170.00 | |
| | | | Center | 2 | 1449 | \$69.00 | 1660 | \$170.00 | |
| KMT/KM1227-3, KS1227-3", 280-3 | 240 | 1/3 | Top/ Bottom | 2 | 1368 | \$69.00 | 1654 | \$170.00 | |
| | | | Center | 4 | 1370 | \$69.00 | 1655 | \$170.00 | |
| | 208 | 1/3 | Top/ Bottom | 2 | 1369 | \$69.00 | 1650 | \$170.00 | |
| | | | 1 | Center | 4 | 1371 | \$69.00 | 1651 | \$170.00 |
| | | | | 3 | Center | 4 | 1391 | \$69.00 | 1687 |
| KMT/KM1027, KS1027, 230, 231, 235 | 240 | 1/3 | Top/ Bottom | 2 | 0171 | \$69.00 | 1656 | \$170.00 | |
| | | | Center | 4 | 0172 | \$69.00 | 1657 | \$170.00 | |
| | 208 | 1/3 | Top/ Bottom | 2 | 1372 | \$69.00 | 1671 | \$170.00 | |
| | | | 1 | Center | 4 | 1375 | \$69.00 | 2742 | \$170.00 |
| | | | | 3 | Center | 4 | 1392 | \$69.00 | 1672 |
| KMT/KM1027-3", KS1027-3" | 240 | 1/3 | Top/ Bottom | 2 | 1373 | \$69.00 | 1684 | \$170.00 | |
| | | | Center | 4 | 1376 | \$69.00 | 1685 | \$170.00 | |
| | 208 | 1/3 | Top/ Bottom | 2 | 1374 | \$69.00 | 1649 | \$170.00 | |
| | | | 1 | Center | 4 | 1377 | \$69.00 | 2743 | \$170.00 |
| | | | | 3 | Center | 4 | 1393 | \$69.00 | 2744 |
| KMT/KM1222-3" | 240 | 1/3 | Top/Bottom | 2 | 3266 | \$69.00 | 3271 | \$170.00 | |
| | | | Center | 3 | 3267 | \$69.00 | 3272 | \$170.00 | |
| | 208 | 1 | Top/Bottom | 2 | 3268 | \$69.00 | 3273 | \$170.00 | |
| | | | 3 | Top/Bottom | 2 | 3270 | \$69.00 | 3275 | \$170.00 |
| | | | | 1 | Center | 3 | 3269 | \$69.00 | 3274 |
| | | | 3 | | Center | 3 | 3249 | \$69.00 | 3349 |
| KMT/KM1022 | 240 | 1/3 | Top/Bottom | 2 | 3258 | \$69.00 | 3276 | \$170.00 | |
| | | | Center | 3 | 3259 | \$69.00 | 3277 | \$170.00 | |
| | 208 | 1/3 | Top/Bottom | 2 | 3260 | \$69.00 | 3278 | \$170.00 | |
| | | | 1 | Center | 3 | 3261 | \$69.00 | 3279 | \$170.00 |
| | | | | 3 | Center | 3 | 3265 | \$69.00 | 3283 |
| KMT/KM1022-3 | 240 | 1/3 | Top/Bottom | 2 | 3262 | \$69.00 | 3280 | \$170.00 | |
| | | | Center | 3 | 3263 | \$69.00 | 3281 | \$170.00 | |
| | 208 | 1/3 | Top/Bottom | 2 | 3264 | \$69.00 | 3282 | \$170.00 | |
| | | | 1 | Center | 3 | 3265 | \$69.00 | 3283 | \$170.00 |
| | | | | 3 | Center | 3 | 3265 | \$69.00 | 3283 |
| KMT/KM822 | 240 | 1 | Top/Bottom | 2 | 3250 | \$59.00 | 3284 | \$140.00 | |
| | | | Center | 3 | 3251 | \$59.00 | 3285 | \$140.00 | |
| | 208 | 1 | Top/Bottom | 2 | 3252 | \$59.00 | 3286 | \$140.00 | |
| | | | 1 | Center | 3 | 3253 | \$59.00 | 3287 | \$140.00 |
| | | | | 3 | Center | 3 | 3253 | \$59.00 | 3287 |
| KMT/KM822-3 | 240 | 1 | Top/Bottom | 2 | 3254 | \$59.00 | 3288 | \$140.00 | |
| | | | Center | 3 | 3255 | \$59.00 | 3289 | \$140.00 | |
| | 208 | 1 | Top/Bottom | 2 | 3256 | \$59.00 | 3290 | \$140.00 | |
| | | | 1 | Center | 3 | 3257 | \$59.00 | 3291 | \$140.00 |

Elements

| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM ² Part # | APM ² Price |
|--|---------|-------|-------------|-------------|-----------------|----------------|-------------------------|------------------------|
| KMT/KM1218-3 | 240 | 1/3 | Top/ Bottom | 2 | 2550 | \$69.00 | 2719 | \$170.00 |
| | | | Center | 2 | 2551 | \$69.00 | 2720 | \$170.00 |
| | 208 | 1/3 | Top/ Bottom | 2 | 2552 | \$69.00 | 2721 | \$170.00 |
| | | | Center | 2 | 2553 | \$69.00 | 2722 | \$170.00 |
| KMT/KM1018, KS1018, 231-18 | 240 | 1 | Top/ Bottom | 2 | 0176 | \$69.00 | 2725 | \$170.00 |
| | | | Center | 2 | 0177 | \$69.00 | 2726 | \$170.00 |
| | 208 | 1 | Top/ Bottom | 2 | 0295 | \$69.00 | 1673 | \$170.00 |
| | | | Center | 2 | 0296 | \$69.00 | 1674 | \$170.00 |
| KMT/KM1018-3", KS1018-3 | 240 | 1 | Top/ Bottom | 2 | 1378 | \$69.00 | 2727 | \$170.00 |
| | | | Center | 2 | 1380 | \$69.00 | 2728 | \$170.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1379 | \$69.00 | 1675 | \$170.00 |
| | | | Center | 2 | 1381 | \$69.00 | 1676 | \$170.00 |
| KMT/KM818, KS818 ³ | 240 | 1 | Top/ Bottom | 2 | 1540 | \$59.00 | 2700 | \$140.00 |
| | | | Center | 2 | 1541 | \$59.00 | 2701 | \$140.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1542 | \$59.00 | 1678 | \$140.00 |
| | | | Center | 2 | 1543 | \$59.00 | 1679 | \$140.00 |
| KMT/KM818-3", KS818-3" ³ | 240 | 1 | Top/ Bottom | 2 | 1544 | \$59.00 | 2723 | \$140.00 |
| | | | Center | 2 | 1545 | \$59.00 | 2724 | \$140.00 |
| | 208 | 1 | Top/ Bottom | 2 | 1546 | \$59.00 | 1689 | \$140.00 |
| | | | Center | 2 | 1547 | \$59.00 | 1690 | \$140.00 |
| KMT/KM818-3" 30 AMP, KS818P-3" ³ | 240 | 1 | Top/ Bottom | 2 | 1552 | \$59.00 | Call For Pricing | |
| | | | Center | 2 | 1553 | \$59.00 | Call For Pricing | |
| | 208 | 1 | Top/ Bottom | 2 | 1554 | \$59.00 | Call For Pricing | |
| | | | Center | 2 | 1555 | \$59.00 | Call For Pricing | |
| 818 ³ , KS818WR ^{1,3} , 181-27 ^{1,3} , 185 ³ | 240 | 1 | ALL | 4 | 0269 | \$59.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 0318 | \$59.00 | Call For Pricing | |
| 818-3" ³ , KS818-3"WR ^{1,3} | 240 | 1 | ALL | 4 | 1386 | \$59.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1387 | \$59.00 | Call For Pricing | |
| KS818P ³ , KS818PWR ^{1,3} , 183 ³ , 183-27 ^{1,3} | 240 | 1 | ALL | 4 | 0272 | \$59.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1382 | \$59.00 | Call For Pricing | |
| KS818P-3"WR ^{1,3} | 240 | 1 | ALL | 4 | 1388 | \$59.00 | Call For Pricing | |
| | 208 | | ALL | 4 | 1389 | \$59.00 | Call For Pricing | |
| 181, 180 | 208/240 | 1 | ALL | 4 | 1383 | \$59.00 | Call For Pricing | |
| KMT/KM714, KS714,145, 145 WR ¹ | 208/240 | 1 | ALL | 3 | 0472 | \$48.00 | 1677 | \$120.00 |
| KMT/KM614-3, KS614-3 | 115 | 1 | ALL | 3 | 1029 | \$48.00 | 2642 | \$120.00 |
| KS609 | 115 | 1 | ALL | 2 | 0340 | \$48.00 | 1688 | \$120.00 |
| GlazeTech | 240 | 1 | ALL | 4 | 3021 | \$38.00 | 3186 | \$74.00 |
| | 208 | | ALL | 4 | 3022 | \$38.00 | 3187 | \$74.00 |
| FireBox 8x4, FireBox 8x6 | 115 | 1 | ALL | 2 | 0910 | \$38.00 | Call For Pricing | |

¹ Kilns with Wired Rings (-27 on older models) include 2 additional Elements except model 145WR which has 1 additional Element.

² APM Elements are engineered to last longer in applications with high temperatures and long hold times.

³ KS818, KS818-3" and KS818P-3" models began using the same element design as their corresponding KM818 models on October 1st, 2017. If you are replacing **ALL** the elements in a model built prior to this date, we suggest you use the corresponding model KM elements. WR kilns and individual replacements, must use old design.

Element Accessories

| | | |
|---|------------|---------|
| Element Pins - Package of 12 | 1018 | \$6.00 |
| Element Connectors - Crimp On -Package of 6 | 0074 | \$20.00 |
| Element Connector - Screw On - Large | 1104A25314 | \$16.10 |
| Element Connector - Screw On - Small | 1628A25314 | \$8.00 |
| Porcelain Insulator | 0173S01338 | \$1.20 |

KilnMaster Parts

| Description | Part # | Price |
|--|------------|----------|
| Thermocouples | | |
| Type K Thermocouple (8 ga.) with Block and Wire | 1506 | \$42.00 |
| Type K Thermocouple Replacement - Element Only (8 ga.) | 1515 | \$22.00 |
| Type K Thermocouple Replacement - Element Only (8 ga.) FireBox 8x6 LT, FireBox 8x4 LT | 3360 | \$23.00 |
| Type K Thermocouple Block | 1913O20338 | \$15.00 |
| Type K Thermocouple with plug for KM-1 Wall Mount (MI Cable) | 1595 | \$130.00 |
| Type S Thermocouple w/protection tube and block | 1581 | \$310.00 |
| Type S Thermocouple Block and Protection Tube (Thermocouple not included) | 2098C02070 | \$105.00 |
| Thermocouple Mounting Flange 1/4" For KM-1 Wall Mount Controller | 2117 | \$23.00 |
| Relays | | |
| 25 Amp Relay (Black Case) - All Newer Or Upgraded KM Kilns (Not PK Kilns) | 2139C01094 | \$40.00 |
| 25 Amp Relay (Clear Case) - All Older KM Kilns (Not PK Kilns) | 1517 | \$48.00 |
| 50 Amp Relay - 1 Phase KM-1 Wall Mount Controller | 1982T20338 | \$150.00 |
| 40 Amp Relay - 3 Phase KM-1 Wall Mount Controller | 1983C14338 | \$110.00 |
| Pilot Relay - All PK Kilns and KM-1 Wall Mount Controller | 2010C01094 | \$14.00 |
| Solid State Relay - FireBox 8x4 LT, FireBox 8x6 LT, GlazeTech | 2715 | \$88.00 |
| KM Harness Wire Sets | | |
| KM Harness Wire Set - KM1627PK/KM1231PK/KM1227PK 1 Phase/3 Phase (Specify if for Zone Control) | 3356/3357 | \$85.00 |
| KM Harness Wire Set - KM1227/KM1027/KM1222/KM1022/KM1022-3/KM822/KM822-3 1 Phase (Specify if for Zone Control) | 2560 | \$49.00 |
| KM Harness Wire Set - KM1227/KM1027/KM1222/KM1022/KM1022-3 3 Phase (Specify if for Zone Control) | 2561 | \$50.00 |
| KM Harness Wire Set - KM1218 1 Phase | 2562 | \$44.00 |
| KM Harness Wire Set - KM1218 3 Phase | 2563 | \$44.00 |
| KM Harness Wire Set - KM1018/KM818 1 Phase (Specify if for Zone Control) | 2564 | \$41.00 |
| KM Harness Wire Set - KM714 1 Phase | 2565 | \$31.00 |
| KM Harness Wire Set - KM614 1 Phase | 2566 | \$31.00 |
| Single output wire 3 section kiln | 2622 | \$3.00 |
| Single output wire 2 section kiln | 2623 | \$2.50 |
| KM Element Feeder Wire Sets | | |
| KM1627PK - Includes Bus Bars | 3624 | \$115.00 |
| KM1627PK-LF - Includes Bus Bars | 3625 | \$108.00 |
| KM1231PK - New Style - Includes Bus Bars | 2558 | \$90.00 |
| KM1227PK - New Style - Includes Bus Bars | 2559 | \$85.00 |
| KM1227-3, KM1027, KM1027-3 | 1583 | \$62.00 |
| KM1222-3, KM1022, KM1022-3, KM822, KM822-3 | 3626 | \$60.00 |
| KM1218-3 | 2164 | \$48.00 |
| KM1018, KM1018-3 | 1584 | \$45.00 |
| KM818, KM818-3 | 1585 | \$45.00 |
| KM714 | 1586 | \$38.00 |
| KM614-3 | 1589 | \$38.00 |
| GlazeTech | 3628 | \$32.00 |
| Transformer | | |
| Touchpad with Circuit Board (For standard type K thermocouple) | 1507 | \$390.00 |
| Mini Touchscreen Controller Upgrade Kit (FireBox 8x4, FireBox 8x6, GlazeTech models w/ standard type K thermocouple) **Call for Type-S | 3881 | \$295.00 |
| Current Sensor | 2648 | \$48.00 |
| Terminal Strip Replacement with Tabs | 1519 | \$36.00 |
| Terminal Block - 1 Phase - All KM 1 PH Models Except KM714 and smaller kilns (Also Used On Heat Baffle Of Newer PK kilns) | 1906C01338 | \$22.00 |
| Terminal Block - 3 Phase - All KM 3 PH Models and KM714 | 1925C01338 | \$22.00 |
| Easy View | | |
| Type K Thermocouple Lead Wire With Connectors For 22" Deep Kilns Or Greater - High Temp Cloth - 15" Length | 2237 | \$10.00 |
| Type K Thermocouple Lead Wire With Connectors For 18" Deep Kilns Or Less - High Temp Cloth - 12" Length | 2236 | \$9.50 |
| Type K Thermocouple Extension Wire By The Inch (Vinyl) | 1910G20076 | \$0.35 |
| Type K Thermocouple Extension Wire - 8ft. With Jack For KM-1 Wall Mount Controller (Vinyl) | 1512 | \$50.00 |

KilnMaster Parts

| Description | Part # | Price |
|---------------------|------------|---------|
| Fuse 50 AMP | 2212C01338 | \$24.00 |
| Fuse 0.5 AMP | 1921C01338 | \$2.50 |
| Fuse Holder 0.5 AMP | 1904C01338 | \$12.00 |

KilnSitter Parts

| Description | Models | Part # | Price |
|--|---|------------|----------|
| Shut Off Tube Assembly - Old Style - 6.0" (Short) | 145, 180, 181, 183, 185, 230, 231, 231-18, 235 | 0114 | \$65.00 |
| Shut Off Tube Assembly - New Style - 7.0" (Long) | 609, 818, 818P, 1018, 1027 | 0339 | \$65.00 |
| Shut Off Tube Assembly - 7.5" (X-Long) | All Models With 3" Brick | 0369 | \$65.00 |
| Sensing Rod - 7.125" - Old Style | 145, 180, 181, 183, 185, 230, 231, 231-18, 235 | 0118D02641 | \$12.00 |
| Sensing Rod - 8.0" New Style | 609, 714, 818, 818P, 1018, 1027 | 0419D02641 | \$12.00 |
| Sensing Rod - 8.5" | For 3" Brick Models - (Measure the length of your old one) | 1001D02641 | \$12.00 |
| Sensing Rod - 9.0" | For 3" Brick Models - (Measure the length of your old one) | 0991D02641 | \$12.00 |
| Claw with Guide Plate | | 0285 | \$20.00 |
| Pinned Claw - Old Style | | 0132D02641 | \$15.00 |
| Cone Rests (1 Pair) | | 0113D02641 | \$14.00 |
| Gauge Washer | | 0873D02641 | \$9.00 |
| Switch Block with Contact and Plunger | | 0122 | \$100.00 |
| Model LT-3K - Includes Tube Assembly | Specify Phase & Tube Size | KS-LT-3K | \$230.00 |
| Model LT-3K 120V - Includes Tube Assembly | Specify Phase & Tube Size | KS-LT3K120 | \$230.00 |
| Timer Knob | | 0674K04641 | \$18.00 |
| Timer Motor - New Style | All KS Kilns Except 614-3 and 609 (specify phase) | 0851H08338 | \$98.00 |
| Timer Motor - 120 Volt | 614, 609 | 1036D02641 | \$98.00 |
| 120V Infinite Switch (w/o Knob) | 614 | 0188R06184 | \$54.00 |
| 240V Infinite Switch (w/o Knob) | 818, 818P, 181-27, 183, 185 | 0874 | \$59.00 |
| Infinite Switch Knob Only | | 0214J02673 | \$17.00 |
| NEW STYLE 3 Heat Switch Package (includes switch, knob, wire & connectors) | 1227-3, 1027, 1018, 714, 609 280, 235, 231, 231-18, 230, 181, 180, 145 | 0243 | \$50.00 |
| Feeder Wire Set - NEW STYLE 3 Heat Switch - One per switch | | 0244 | \$28.00 |
| Interbox Plug and Receptacle Upgrade Kits | | | |
| Upgrade Kit (No Boxes) | 181 | 0940 | \$40.00 |
| Upgrade Kit (No Boxes) | 181-27, 183, 183-27, 185, 185-27, 230, 231, 231-18, 235, 280 | 0941 | \$40.00 |
| Upgrade Kit (2 Boxes) | 1227 1 PH, 1027 1PH, 818WR, 818PWR | 0945 | \$165.00 |
| Upgrade Kit (2 Boxes) | 1227 3PH, 1027 3PH | 0947 | \$165.00 |
| Upgrade Kit (1 Box) | 1018 | 0948 | \$95.00 |
| Upgrade Kit (1 Box) | 818, 818P | 0946 | \$95.00 |
| Upgrade Kit - Blank Ring (1 Box) for KS Kilns | | 0949 | \$75.00 |
| Feeder Wire Set - Infinite Switch - One set per switch | | 0974 | \$23.00 |
| Feeder Wire Set - 3 Heat Switch (OLD STYLE) - One set per switch | | 0976 | \$30.00 |
| Harness Wire Set - 1 Set Required | 714, 145 | 0149 | \$18.00 |
| Harness Wire Set - 1 Set Required | 818, 818P, 185, 183 | 0148 | \$19.00 |
| Harness Wire Set - 1 Set Required | 1018, 231-18 | 0137 | \$19.00 |
| Harness Wire Set - 1 Set Required | 1227-3, 1027, 280, 235, 231, 230 (single phase models) | 0975 | \$48.00 |
| Harness Wire Set - 1 Set Required | 1227-3, 1027, 280, 235, 231, 230 (3 phase models) | 0955 | \$50.00 |
| Pilot Lite - 240V | | 0128D08338 | \$25.00 |
| Thermocouple Replacement w/ 6FT Lead wire | For Analog Pyrometer | 0021 | \$48.00 |
| Thermocouple Mounting Flange (1/2") | For Analog Pyrometer | 1053 | \$18.00 |
| Primary Switch Box with Shield and Type LT-3K Faceplate * | 1227-3 (Specify Model, Voltage, and Phase) | 0589 | \$535.00 |
| Primary Switch Box with Shield and Type LT-3K Faceplate * | 1027, 1027-3 (Specify Model, Voltage, and Phase) | 0247 | \$535.00 |
| Primary Switch Box with Shield and Type LT-3K Faceplate * | 1018, 1018-3 (Specify Model, Voltage, and Phase) | 1367 | \$535.00 |

*Does Not Include Tube Assembly

For pricing on KilnSitter boxes not listed please call the factory.

KilnMaster Boxes Complete

| Description | Part # | Price |
|--|--------|-----------|
| KM Box Complete - KM818, KM1018 | 1522 | \$775.00 |
| KM Box Complete - KM1218-3 1PH | 2784 | \$890.00 |
| KM1222-3, KM1022, KM1022-3, KM822, KM822-3 1PH | 3166 | \$925.00 |
| KM1222-3, KM1022, KM1022-3 3PH | 3167 | \$1010.00 |
| KM Box Complete - KM1027 1PH, KM1227 1PH | 1520 | \$950.00 |
| KM Box Complete - KM1027 3PH, KM1227 3PH | 1521 | \$1020.00 |
| KM Box Complete - KM1227-3 PK 1PH (Call For 3PH Pricing) | 3690 | \$1700.00 |
| KM Box Complete - KM1231-3 PK 1PH (Call For 3PH Pricing) | 3782 | \$1725.00 |

Miscellaneous Items

| Description | Part # | Price |
|---|-------------|----------|
| Peep Plugs | 0169M16587 | \$7.75 |
| Venting Prop (Brick Wedge) | 0168 | \$7.00 |
| 1 lb bag of Kiln Wash | 0283 | \$6.00 |
| 5 lb bag of Kiln Wash | 0284 | \$20.00 |
| Pint Kiln Patch | 0291 | \$12.00 |
| Pint Sairset | 0290 | \$16.00 |
| Kiln Stand - 1627-3 | 2567 | \$350.00 |
| Kiln Stand - 1231-3 | 0281 & 0270 | \$243.00 |
| Kiln Stand - 12 Sided Kilns (Except KM1231) | 0281 | \$135.00 |
| Kiln Stand - 10 Sided Kiln and GlazeTech | 0170 | \$113.00 |
| Kiln Stand - 8 Sided Kiln | 0270 | \$108.00 |
| Kiln Stand - 7 and 6 sided Kilns | 0470 | \$102.00 |
| Plastic Kiln Stand Feet (Each) | 0752P03673 | \$2.00 |

| Description | Part # | Price |
|--------------------------------------|------------|----------|
| EnviroVent 2 Replacement Motor | 2449 | \$395.00 |
| 8 Ft Duct Extension Kit | 2477 | \$40.00 |
| EV-2 Rolling Stand Adapter | 3361 | \$35.00 |
| 2.8 oz Silicone | 1638 | \$8.00 |
| KilnMaster Owners Manual (OLD) | 2003D11678 | \$8.50 |
| KilnMaster Owners Manual (NEW) | 2040D11678 | \$8.50 |
| KilnSitter Owners Manual | 0936D22678 | \$8.50 |
| KilnSitter Owners Manual - Old Style | 0604D11678 | \$8.50 |
| EnviroVent 2 Owners Manual | 2462D22003 | \$6.00 |
| Dual Input Digital Pyrometer | 2783 | \$160.00 |
| K-2 Digital Pyrometer | 1094 | \$98.00 |

Power Cord Sets and Plugs

Power Cord Pricing Includes Plug, Connectors and Screws

| MODEL | Phase | Cord Part # | Cord Price | Plug Part # | Plug Price |
|--|-------|------------------|------------|-------------|------------|
| All PK Kilns | 1/3 | Call For Pricing | | N/A | N/A |
| KM1227-3, KM1218-3, KM1027, KM1027-3, KM1222-3, KM1022, KM1022-3 | 1 | 0703 | \$130.00 | 0879E01219 | \$80.00 |
| (Specify KM) | 3 | 0908 | \$185.00 | 0819C14219 | \$102.00 |
| KS1227-3, KS1218-3, KS1027, KS1027-3, 280, 235, 231, 230 | 1 | 0705 | \$130.00 | 0879E01219 | \$80.00 |
| (Specify KS) | 3 | 0908 | \$185.00 | 0819C14219 | \$102.00 |
| KM1018, KM1018-3, KM822, KM822-3, KM818, KM818-3 | 1 | 0704 | \$80.00 | 0879E01219 | \$80.00 |
| KS1018, KS1018-3, KS818, KS818-3, KS818P, 231-18, 185, 183 | 1 | 0139 | \$80.00 | 0879E01219 | \$80.00 |
| KM818-3" 30A | 1 | 0706 | \$80.00 | 0632P08219 | \$55.00 |
| KM714 | 1 | 0708 | \$94.00 | 0883E01219 | \$52.00 |
| KS714, 181, 145 | 1 | 0105 | \$94.00 | 0883E01219 | \$52.00 |
| KM614-3, KS614-3 | 1 | 0716 | \$52.00 | 0477C14219 | \$23.00 |
| KS609 | 1 | 0595 | \$30.00 | 0223C14219 | \$17.00 |
| HotStart Pro, FireBox 8, FireBox 14 | 1 | 2417E09076 | \$30.00 | 0223C14219 | \$17.00 |
| KM-1 Wall Mount Controller 1 PH | 1 | 0703 | \$130.00 | 0879E01219 | \$80.00 |
| KM-1 Wall Mount Controller 3PH (Specify KM) | 3 | 0908 | \$185.00 | 0819C14219 | \$102.00 |
| Power Cord Strain Relief - 6 AWG For 818 and Larger Kilns (Not PK Kilns) | | | | 1905C14338 | \$8.00 |

Receptacles

| Description | Models | Part # | Price |
|--|---|------------|---------|
| 3 Wire 30 Amp Surface Mount Receptacle 1PH | KM818-3" 30A | 0616P38227 | \$48.00 |
| 4 wire 30 Amp Surface Mount Receptacle 1PH | 714. KM and KS models | 0884E01227 | \$68.00 |
| 3 Wire 50 Amp Flush Mount Receptacle 1PH | All 1PH KM, KM-1 and KS Units over 30 AMPS (Except PKs) | 0898C14227 | \$40.00 |
| 3 Wire 50 Amp Flush Mount Receptacle 3PH | All 3PH KM, KM-1 and KS Units (Except PKs) | 0882E01227 | \$95.00 |

Kiln Hardware

| Description | Models | Part # | Price |
|--|---|------------|----------|
| Lid Brace Package (Includes bar, anchor pad, guard and screws) | 609, 614-3 (Specify Model) | 0337 | \$29.00 |
| Lid Brace Package | 714 | 0364 | \$34.00 |
| Lid Brace Package | 818, 822 | 0320 | \$34.00 |
| Lid Brace Package | 1018,1027, 1022 (with Lid Lifter) | 0323 | \$66.00 |
| Lid Brace Package | 1018,1027 (non Lid Lifter Models) | 0231 | \$66.00 |
| Lid Brace Package | 1231-3, 1227-3, 1222-3, 1218-3 | 0363 | \$64.00 |
| Lid Brace Package | 1627-3 and 14-sided kilns with dual lid braces | 0316 | \$128.00 |
| Lid Brace Anchor Pad (includes screws) | 822 and smaller (Larger kilns upgrade to new lid brace) | 0053 | \$10.00 |
| Anchor Pad Thumb Screw | 822 and smaller (Larger kilns upgrade to new lid brace) | 0155B28233 | \$3.50 |
| Lid Handle - Old Style (includes screws) | All models except 280, 1227-3 | 0088 | \$10.00 |
| Lid Handle - Old Style (includes screws) | 1227-3, 280 | 0507C12092 | \$13.00 |
| Section Handle (includes screws) | All Models | 0342C12092 | \$11.00 |
| Section Latch (Draw Pull Catch) (includes screws) | All Models | 0073 | \$9.00 |
| Lid Hinge Leaf (Specify left or right and kiln model) | All Models except 280, 1227 (Non Lid Lifter Models) | 0146C03092 | \$9.00 |
| Body Hinge Leaf (Specify left or right and kiln model) | All Models except 280, 1227 (Non Lid Lifter Models) | 0147C03092 | \$11.00 |
| Lid Hinge Strut | All 10 and 12 sided kilns (Non Lid Lifter Models) (specify model) | 2319E05092 | \$12.00 |
| Lid Hinge Strut | All 8 sided kilns | 0966E05092 | \$12.00 |
| Body Hinge Strut | All 10 and 12 sided kilns (Non Lid Lifter Models) | 2320E05092 | \$12.00 |
| Body Hinge Strut | All 8 sided kilns | 0967E05092 | \$12.00 |
| Lid hinge Pivot Rod with Cotter Pin | Specify Model (Non Lid Lifter Models) | 0050 | \$11.00 |
| Lid Lifter Kit | 1231-3, 1227-3, 1222-3 1218-3 | 2397 | \$535.00 |
| Lid Lifter Kit | 1027, 1022, 1018 | 2398 | \$520.00 |
| Lid Lifter Kit | 1027-3, 1022-3, 1018-3 | 2399 | \$520.00 |
| Lid Latch/Prop Kit | All Lid Lifter Models | 2249 | \$29.00 |
| Control Box Hinge (Band Portion Only) | All KM and KS Models | 1916P08092 | \$4.00 |
| #6 x 1/2" Sheet Metal Screw | | 0103P05233 | \$0.12 |
| #8 x 1/2" Sheet Metal Screw | | 0093B28233 | \$0.16 |

Lid, Slab & Body Bands

| Models (For Body Bands specify Model and Top, Bottom or Center) | Lid/Slab Band Part # | Lid/Slab Band Price | Body Band Part # | Body Band Price |
|--|-------------------------|------------------------|---------------------|--------------------|
| 1627-3 | 2239 | \$62.00 | Call For Pricing | |
| 1231-3 (Top and bottom sections only), 1227-3, 1218-3 | 0376 | \$35.00 | 0366 | \$98.00 |
| 1231-3 (Center section only) | N/A | N/A | 0312 | \$110.00 |
| 1027-3, 1018-3 | 0481 | \$30.00 | 0157 | \$85.00 |
| 1027, 1018 | 0159 | \$30.00 | 0157 | \$85.00 |
| 1022 (Center section only) | N/A | N/A | 3390 | \$105.00 |
| 822 (Center section only) | N/A | N/A | 3391 | \$90.00 |
| 818-3 | 0694 | \$27.00 | 0257 | \$75.00 |
| 818 | 0259 | \$27.00 | 0257 | \$75.00 |
| 714 | 0351 | \$25.00 | 0459 | \$85.00 |
| 614-3 | 0348 | \$24.00 | 0349 | \$75.00 |
| 609 | 0346 | \$24.00 | 0347 | \$54.00 |

Blank Ring Bands

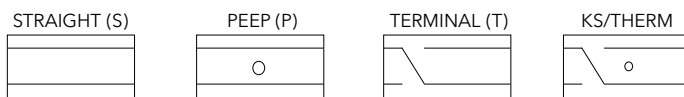
| Description | Part # | Price |
|--|--------|---------|
| 714, 145 | 0458 | \$35.00 |
| 818, 818-3, 181, 185 | 0258 | \$38.00 |
| 1027, 1018, 1027-3", 1018-3", 231, 235 | 0158 | \$43.00 |
| 1227-3, 280 | 0368 | \$50.00 |

Connectors and Wires

| Description | Part # | Price |
|--|------------|--------|
| C53 Flag Lug | 0007A25314 | \$1.75 |
| Female Tab Connector - Insulated (yellow) for 12-10 AWG wire | 2490H17314 | \$1.25 |
| Female Tab Connector - Insulated (Blue) for 14 AWG wire | 1922H17314 | \$0.40 |
| Large Ring Tongue Connector (Power Cord) for 6 AWG wire | 0059H17314 | \$1.10 |
| Small Ring Tongue Connector (Power Cord) for 8AWG wire | 0999H17314 | \$0.95 |
| Ring Tongue Connector (KM Harness Wire to Terminal Strip) for 12-10 AWG wire | 2491H17314 | \$0.85 |
| Ring Tongue Connector (KM Harness Wire To Terminal Strip) for 14 AWG wire | 1923H17314 | \$0.90 |
| Feeder Wire by the Inch - 8 AWG | 2202N01076 | \$0.43 |
| Feeder Wire by the Inch - 10 AWG | 2492P03076 | \$0.26 |
| Feeder Wire by the Inch - 12 AWG | 0239R07076 | \$0.25 |
| Feeder Wire by the Inch - 14 AWG | 0288N01076 | \$0.20 |

Kiln Brick, Lids & Slabs

"Old Style" refers to kilns without "KS" or "KM" prefixes in their model number.



| MODEL | TYPE | PART # | PRICE |
|---------------------------------|----------------|--------|-----------|
| 1627-3" | S | 2230 | \$17.50 |
| | S (END) | 2233 | \$17.50 |
| | P | 2234 | \$18.00 |
| | T | 2231 | \$18.00 |
| | THERMOCOUPLE | 2232 | \$18.00 |
| | LID | 2169 | \$3000.00 |
| | SLAB | 2168 | \$1125.00 |
| All 12 Sided Kilns | S | 1400 | \$17.50 |
| | P | 1401 | \$18.00 |
| | T (KM/KS) | 1525 | \$18.00 |
| | T (OLD STYLE) | 1403 | \$18.00 |
| | THERMOCOUPLE | 1532 | \$18.00 |
| | KS (OLD STYLE) | 1402 | \$18.00 |
| | KS | 0450 | \$18.00 |
| | LID | 0090 | \$525.00 |
| | SLAB | 0361 | \$510.00 |
| All 10 Sided Kilns - 2.5" Brick | S | 0162 | \$16.50 |
| | P | 0164 | \$17.00 |
| | T (KM/KS) | 1527 | \$17.00 |
| | T (OLD STYLE) | 0165 | \$17.00 |
| | THERMOCOUPLE | 1534 | \$17.00 |
| | KS (OLD STYLE) | 0167 | \$17.00 |
| | KS | 0451 | \$17.00 |
| | LID | 0160 | \$350.00 |
| | SLAB | 0161 | \$335.00 |
| All 10 Sided Kilns - 3" Brick | S | 1407 | \$17.50 |
| | P | 1409 | \$18.00 |
| | T (KM/KS) | 1526 | \$18.00 |
| | T (OLD STYLE) | 1413 | \$18.00 |
| | THERMOCOUPLE | 1533 | \$18.00 |
| | KS (OLD STYLE) | 1411 | \$18.00 |
| | KS | 0452 | \$18.00 |
| | LID | 0880 | \$400.00 |
| | SLAB | 0869 | \$385.00 |

| MODEL | TYPE | PART # | PRICE |
|--------------------------------|----------------|--------|----------|
| All 8 Sided Kilns - 2.5" Brick | S | 0262 | \$16.50 |
| | P | 0264 | \$17.00 |
| | T (KM/KS) | 1528 | \$17.00 |
| | T (OLD STYLE) | 0265 | \$17.00 |
| | THERMOCOUPLE | 1535 | \$17.00 |
| | KS (OLD STYLE) | 0267 | \$17.00 |
| | KS | 0453 | \$17.00 |
| | LID | 0260 | \$235.00 |
| | SLAB | 0261 | \$225.00 |
| All 8 Sided Kilns - 3" Brick | S | 1406 | \$17.50 |
| | P | 1408 | \$18.00 |
| | T (KM/KS) | 1529 | \$18.00 |
| | T (OLD STYLE) | 1412 | \$18.00 |
| | THERMOCOUPLE | 1536 | \$18.00 |
| | KS (OLD STYLE) | 1410 | \$18.00 |
| | KS | 0454 | \$18.00 |
| | LID | 0833 | \$255.00 |
| | SLAB | 0817 | \$245.00 |
| 714, 145 | S | 0462 | \$16.50 |
| | P | 0464 | \$17.00 |
| | T (KM/KS) | 1530 | \$17.00 |
| | T (OLD STYLE) | 0465 | \$17.00 |
| | THERMOCOUPLE | 1537 | \$17.00 |
| | KS (OLD STYLE) | 0467 | \$17.00 |
| | KS | 0455 | \$17.00 |
| | LID | 0460 | \$205.00 |
| | SLAB | 0461 | \$200.00 |
| 614-3" | S | 1418 | \$17.50 |
| | P | 1421 | \$18.00 |
| | T (KM/KS) | 1531 | \$18.00 |
| | T (OLD STYLE) | 1419 | \$18.00 |
| | THERMOCOUPLE | 1538 | \$18.00 |
| | KS (OLD STYLE) | 1420 | \$18.00 |
| | KS | 0456 | \$18.00 |
| | LID | 1035 | \$180.00 |
| | SLAB | 1031 | \$175.00 |
| 609 | S | 0066 | \$16.50 |
| | P | 0064 | \$17.00 |
| | T | 0065 | \$17.00 |
| | KS | 0067 | \$17.00 |
| | LID | 0335 | \$170.00 |
| | SLAB | 0336 | \$165.00 |
| FireBox 8x6/8x4 | LID | 1250 | \$115.00 |
| | SLAB | 1360 | \$108.00 |

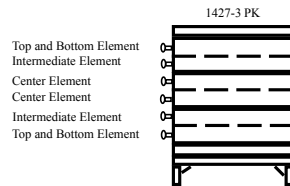
1427-3 PK PARTS

prices effective January 15, 2025



SKUTT 1427-3 PK KILN PARTS LIST

ELEMENT LOCATION



Elements

| MODEL | VOLTS | PHASE | LOCATION | Qty in Kiln | Standard Part # | Standard Price | APM* Part # | APM* Price |
|------------------|-------|-------|--------------|-------------|-----------------|----------------|------------------|------------|
| KMT/KM1427-3" PK | 240 | 1/3 | Top/ Bottom | 2 | 3854 | \$69.00 | Call For Pricing | |
| | | | Intermediate | 2 | 3855 | \$69.00 | | |
| | | | Center | 2 | 3856 | \$69.00 | | |
| | 208 | 1 | Top/ Bottom | 2 | 3857 | \$69.00 | Call For Pricing | |
| | | | Intermediate | 2 | 3858 | \$69.00 | | |
| | | | Center | 2 | 3859 | \$69.00 | | |
| | 208 | 3 | Top/ Bottom | 2 | 3860 | \$69.00 | Call For Pricing | |
| | | | Intermediate | 2 | 3861 | \$69.00 | | |
| | | | Center | 2 | 3862 | \$69.00 | | |

²APM Elements are engineered to last longer in applications with high temperatures and long hold times.

KilnMaster Parts

| | | | |
|--|-------------------------------|-------------|----------|
| KM Harness Wire Sets | | | |
| KM Harness Wire Set - KM1427PK 1 Phase/3 Phase | (Specify if for Zone Control) | Please Call | \$85.00 |
| KM Element Feeder Wire Sets | | | |
| KM1427PK - Includes Bus Bars | | Please Call | \$115.00 |

Power Cord Sets and Plugs

Power Cord Pricing Includes Plug, Connectors and Screws

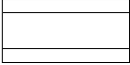
| MODEL | Phase | Cord Part # | Cord Price | Plug Part # | Plug Price |
|--------------|-------|------------------|------------|-------------|------------|
| All PK Kilns | 1/3 | Call For Pricing | | N/A | N/A |

Miscellaneous Items

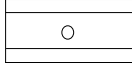
| Description | Part # | Price |
|---------------------------|--------|----------|
| Kiln Stand - 1427 | 3866 | \$223.00 |
| Rolling Kiln Stand - 1427 | 3838 | \$545.00 |

Kiln Brick, Lids & Slabs

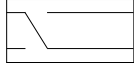
STRAIGHT (S)



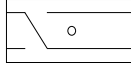
PEEP (P)



TERMINAL (T)



KS/THERM



| MODEL | TYPE | PART # | PRICE |
|---------|------------------|------------------|---------|
| 1427-3" | S | 3870 | \$17.50 |
| | S (FRT-R, BCK-L) | 3867 | \$17.50 |
| | S (FRT-L, BCK-R) | 3868 | \$17.50 |
| | P | 3872 | \$18.00 |
| | T | 3869 | \$18.00 |
| | THERMOCOUPLE | 3871 | \$18.00 |
| | LID | Call for Pricing | |
| | SLAB | Call for Pricing | |

1427-3" PK BRICK DIAGRAM

