



KilnMaster Controller Versions

LABEL MARKINGS

For SM - S5 boards

Position	Value	Meaning
1-2	SM S2	Surface mount, ver. 1 board Surface mount, ver. 2 board (switchless)
3-4	OR	Orton algorithms
5	K S	Type K thermocouple Type S thermocouple
6-7	SK	Skutt panel
8	Software Rev.	Sequential lettering for software versions

For S6 boards

Position	Value	Meaning
1-2	S6	Surface mount, 600 board
3	K S	Type K thermocouple Type S thermocouple
4-5	IS	Interface Software
6-7	SK	Skutt panel
8	Software Rev.	Sequential lettering for software versions

For S7 boards

Position	Value	Meaning
1-2	S7	Surface mount, 700 board
3	Board Rev.	Board revision / version (alpha)
4-5	SK or GM	Skutt panel or GlassMaster
6	Software Rev.	Sequential lettering for software versions

For S32 boards - "775 Series"

Position	Value	Meaning
1-3	S32	32 Segments
3-4	SK	Skutt panel
5	Software Rev.	Sequential lettering for software versions