



KM Board History

Date	Main change	Marking
5/1/93	Began KM kiln line 100 series board	SM
8/15/95	200 series boards <ul style="list-style-type: none"> • Switchless • Permanent RAM 	S2
2/15/97	300 series boards <ul style="list-style-type: none"> • Analog to Digital change 	S3
	400 & 500 series boards <ul style="list-style-type: none"> • Piggyback Zone Control boards 	S4 & S5
10/20/99	600 series boards <ul style="list-style-type: none"> • Integrated Zone Control • KISS: Kiln Interface Software 	S6
1/9/06	GM Introduction	
3/21/06	(KMs) 700 series boards <ul style="list-style-type: none"> • Current sensor installed on all kilns • Voltage sensor • Green multisegment display • Revised Menu Tree 	S7
5/8/07	775 series boards <ul style="list-style-type: none"> • Larger memory in processor • Surface mounted power transistors • Surface mounted thyristor 	S75
7/13/12	(KMs) 775 series boards <ul style="list-style-type: none"> • Cost Calculator • Firing Counter • 32 Segment, 12 Programs 	S32
9/4/18	Touchscreen (KMT/GMT) Introduction	